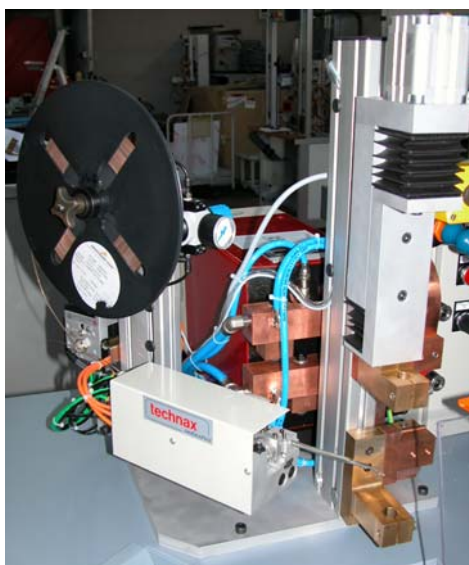


Machine d'assemblage  
Soudage par résistance  
Soudo brasage - Ultrasons - Induction

## SINGLE-PHASE RESISTANCE WELDING STATION 50 Hz



Option : Automatic feeding  
System of strip brazing material

- Pneumatic spot welding head :
  - \* Head with vertical welding axis type TA10 up to TD175. Standard model or H model (tailor-made electrode-holders).
  - \* Head with horizontal welding axis RPA10 up to RPD175.
- Options available :
  - \* Control of the welding force through a Piezo sensor.
  - \* Control of the forging value through an optical linear measuring device.
- 50 Hz single-phase transformer :
  - 25 kVA
  - 40 kVA
  - 63 kVA
  - 100 kVA
- Welding controller with :
  - \* Constant current regulation.
  - \* Control of the welding intensity.
- Electrical cabinet fully equipped with thyristors. Power supply 405 Volt 50 Hz
- Foot pedal.
- Mounting of an automatic feeding system of strip brazing material (possible).
- Fittings of the operator station with holder for supply box, armrest, etc...

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